



STAY SAFE!

TRUCK DRIVERS

Powder tankers and tipping trailers

Hello and welcome to our site, part of the Lhoist Group!

Your activity involves risks. To protect yourself and others, please read this document which presents the main rules to keep you safe on our site.



This document is intended for tanker and tipper drivers.

The aim is to remind you of the main rules to be respected on our sites. These rules are the most important at Lhoist, but other rules must also be followed.

Specific rules for loading or unloading fuels are not included in this document.



Lhoist

www.lhoist.com

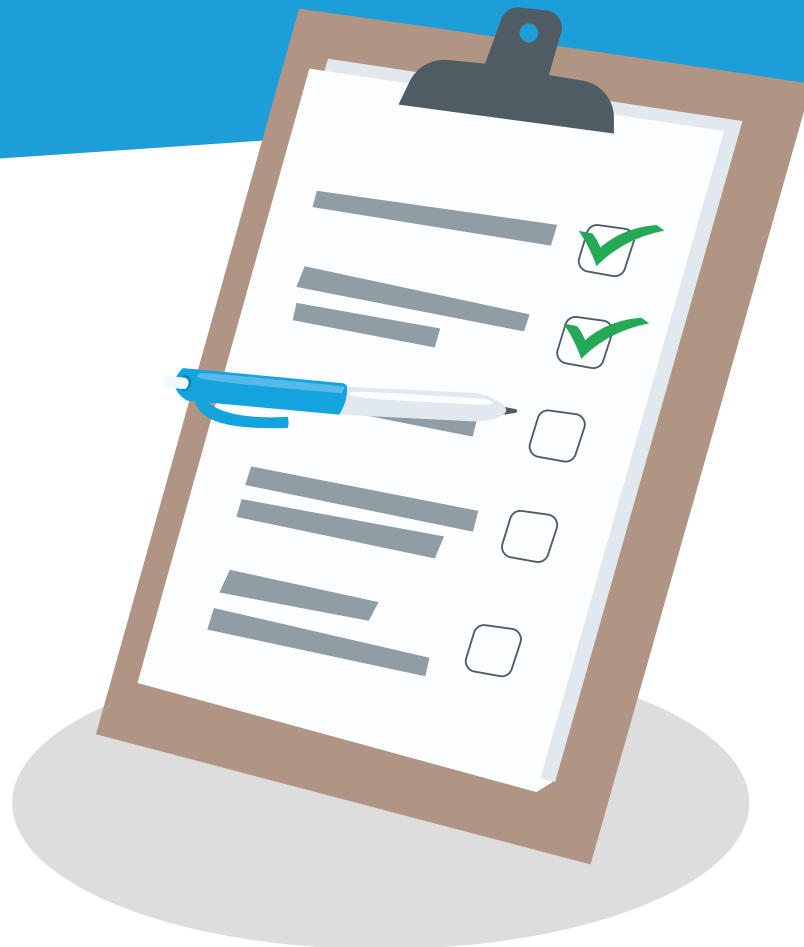
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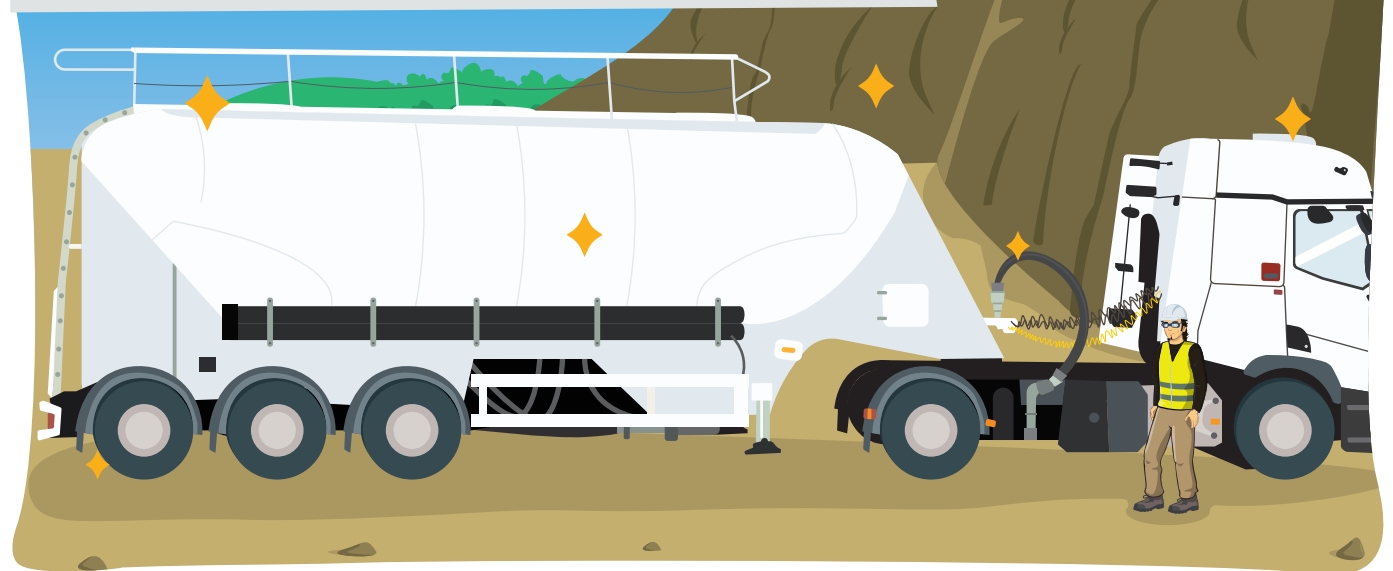
**TO ACCESS
OUR SITE YOU
MUST...**



Have the necessary qualifications and not be under the influence of drugs, alcohol, medication, etc.



Ensure that your truck is compliant and has the necessary safety features.



Undertake to report any incident or accident immediately to a Lhoist employee.



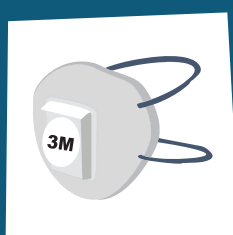
PERSONAL PROTECTIVE EQUIPMENT (PPE)



The wearing of this PPE is mandatory at all times on our site.



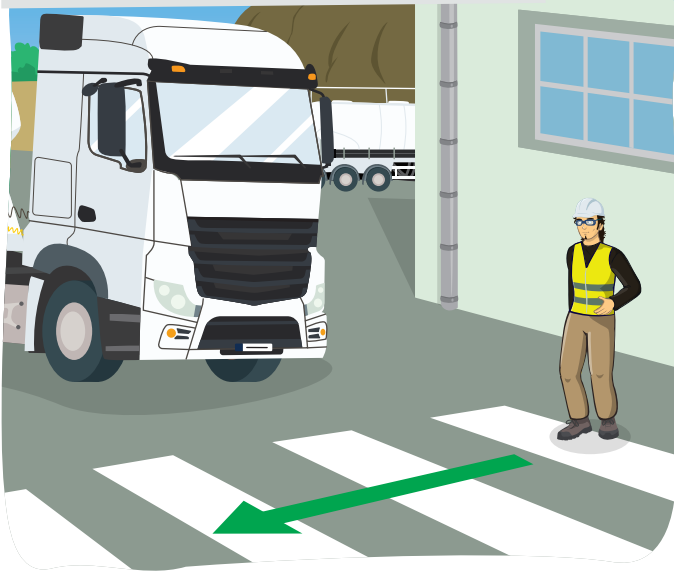
Depending on your activity, other PPE are required.



RULES FOR PEDESTRIANS



Use pedestrian crossings when they exist.



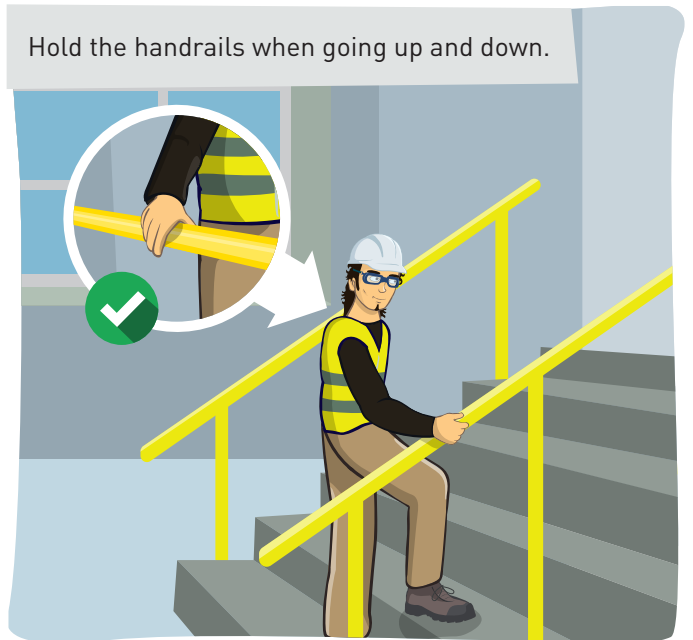
Don't run.



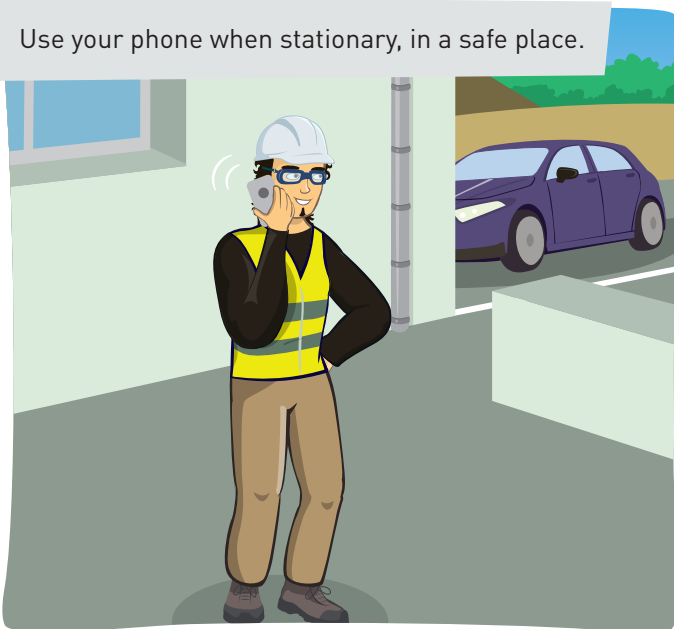
Avoid obstacles.



Hold the handrails when going up and down.



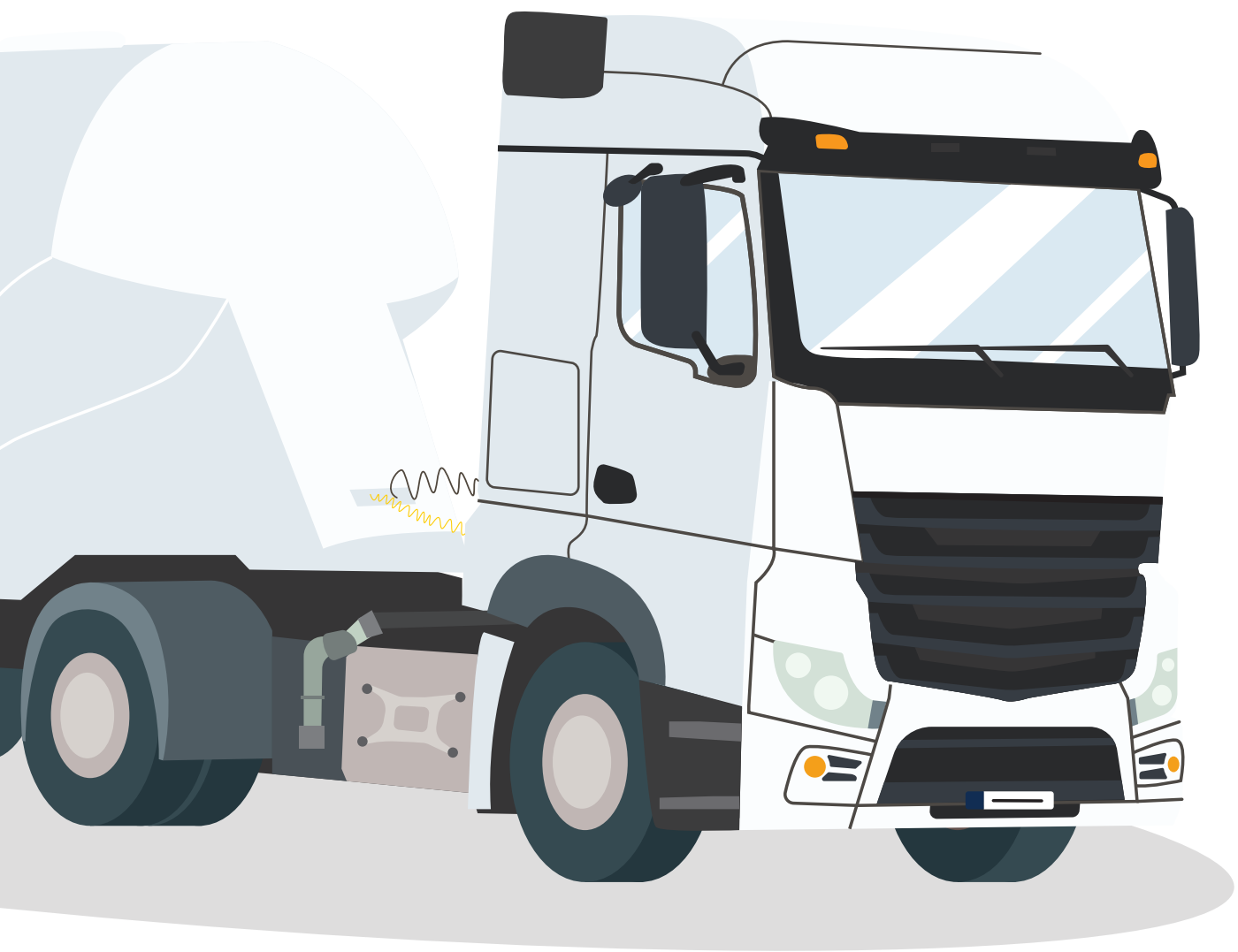
Use your phone when stationary, in a safe place.



Make sure other drivers have seen you and stay out of the exclusion zone when a truck has its tipper or tanker raised.



RULES FOR DRIVERS

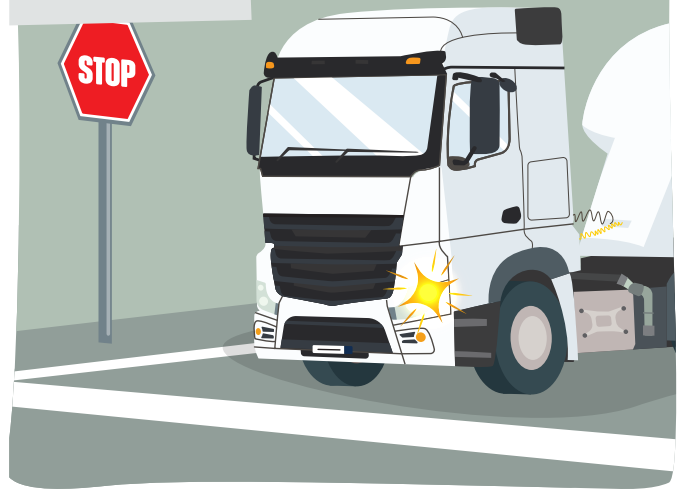


Start and stop your truck while sitting in your seat with your seat belt.

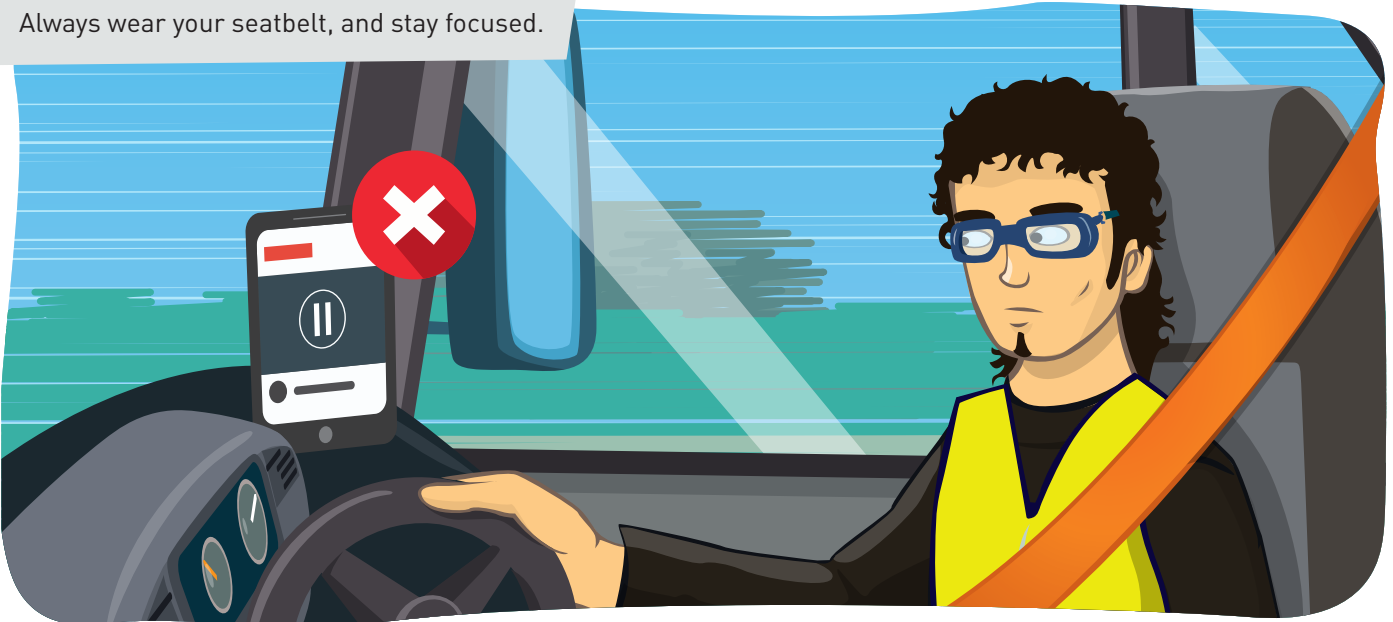
Respect the traffic plan...



... and the rules.



Always wear your seatbelt, and stay focused.



Respect speed limits and be aware of pedestrians.



On the way up and down, respect the 3-point contact rule.






IN CASE OF CONTACT WITH LIME



In case of eye contact...



- 1** Apply diphoterine immediately 
- 2** Rinse with water 15 min 
- 3** Consult a doctor 



In case of inhalation...



- 1** Get some fresh air 
- 2** Consult a doctor if doubts 

In case of contact with the skin...

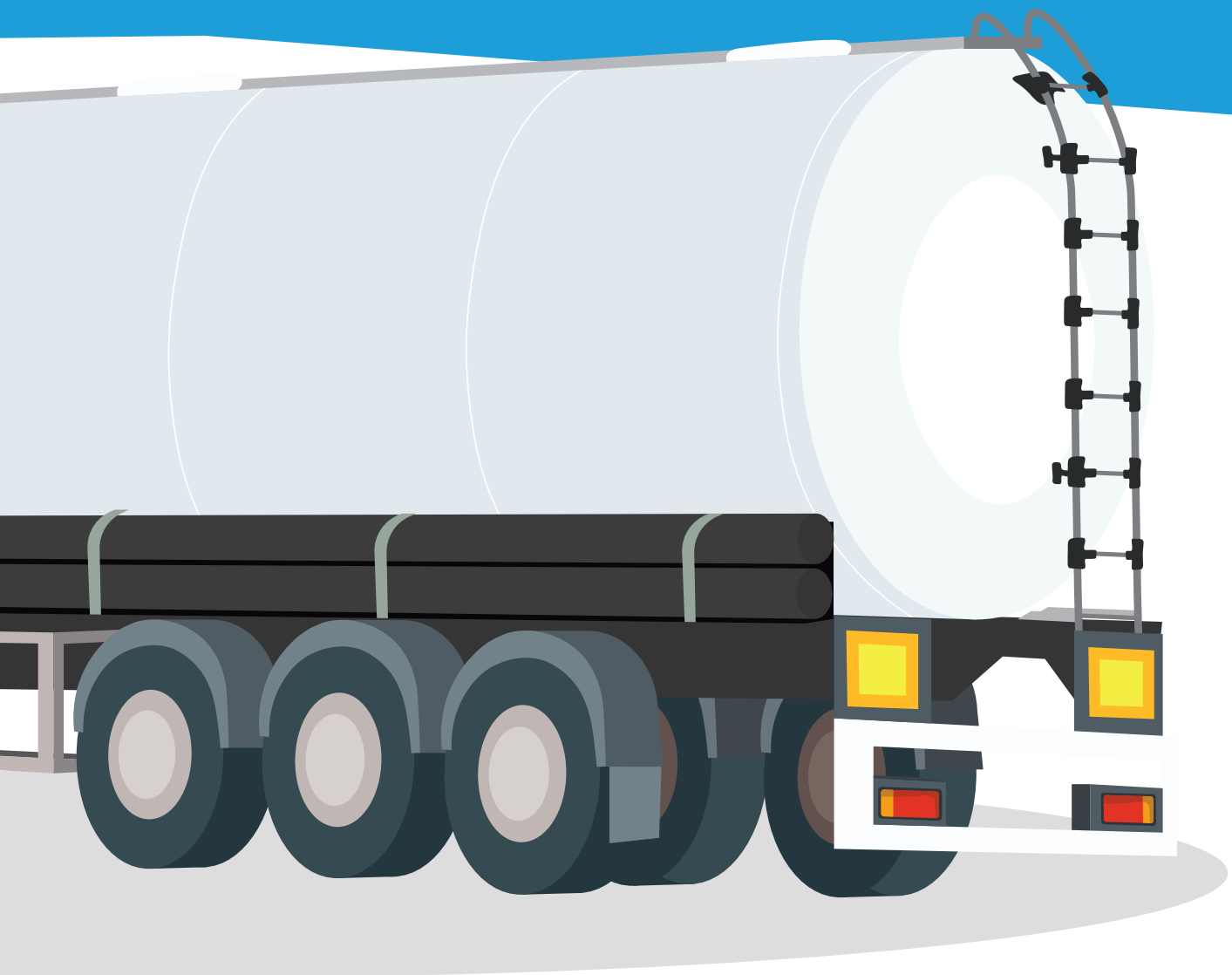


- 1** Rinse 
- 2** Consult a doctor if doubts 

SPECIFIC ACTIVITIES

POWDER TANKER LOADING

POWDER TANKER UNLOADING



01 POWDER TANKER LOADING



If the site does not have platforms, use the equipment on your truck respecting their rules of use.



Feet on the walkway
and knees on the dome
to open the hatches.



Feet on the walkway
and hand on the handrail
to move.



Never step off the walkway.
Danger of slipping and fatal fall!



3 contact points on the way up
and down on the ladder.

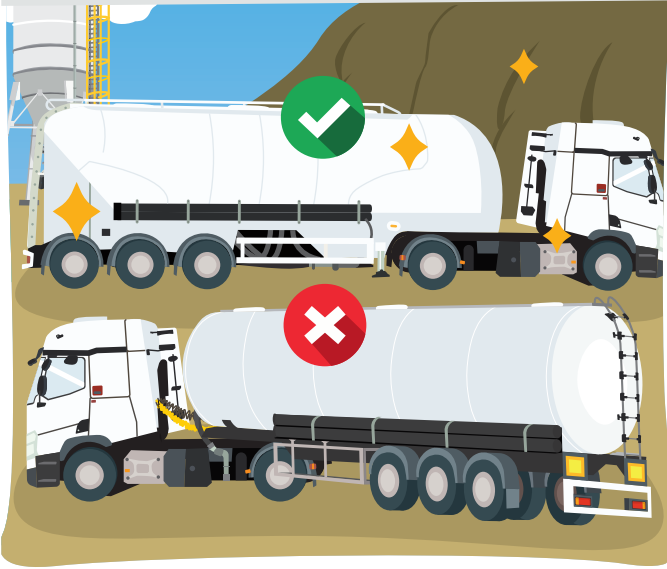


02 POWDER TANKER UNLOADING

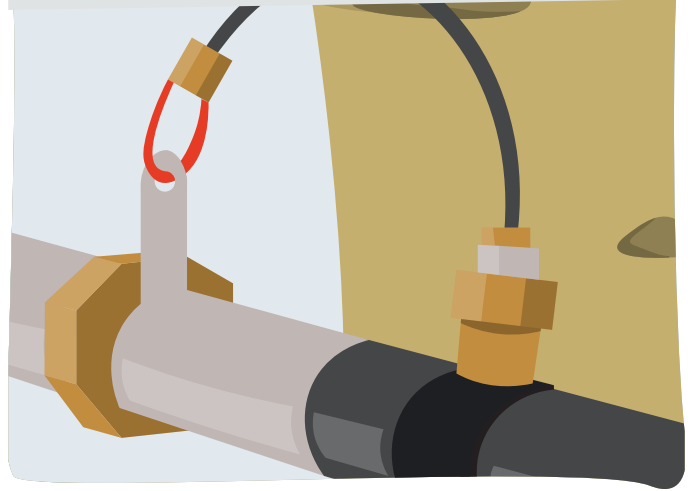
Check with your contact person on site the procedure, the silo, the capacity, etc. And make sure you have the necessary additional PPE (dust mask and gloves).



Make sure that the tank and the tractor are aligned.



Make sure that the pipes and fittings are in good condition and position the anti-whipping cable (where available).



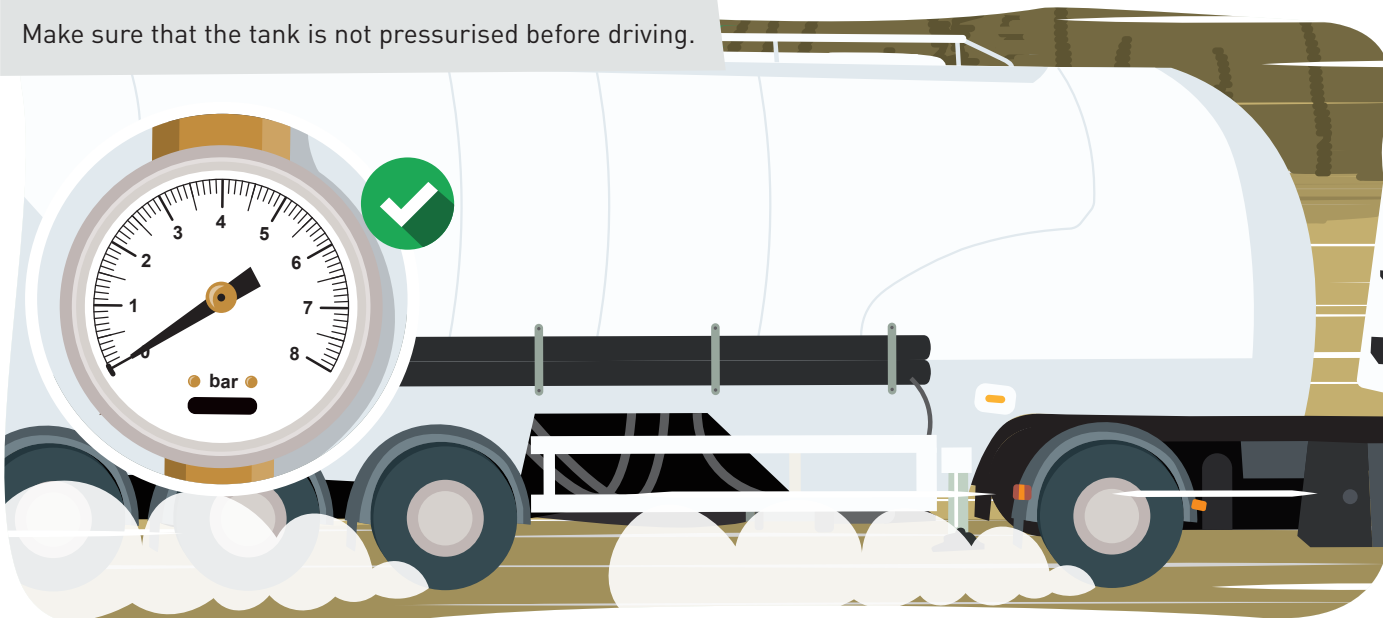
Check the wind, air draft, ground stability and if the tank needs to be raised, deploy the stabiliser feet. Stay outside the exclusion zone, ready with your controls.



Remember to put the tanker back down before driving.



Make sure that the tank is not pressurised before driving.



SPECIFIC ACTIVITIES

TIPPING TRAILER LOADING WITH AGGREGATES

TIPPING TRAILER UNLOADING WITH AGGREGATES

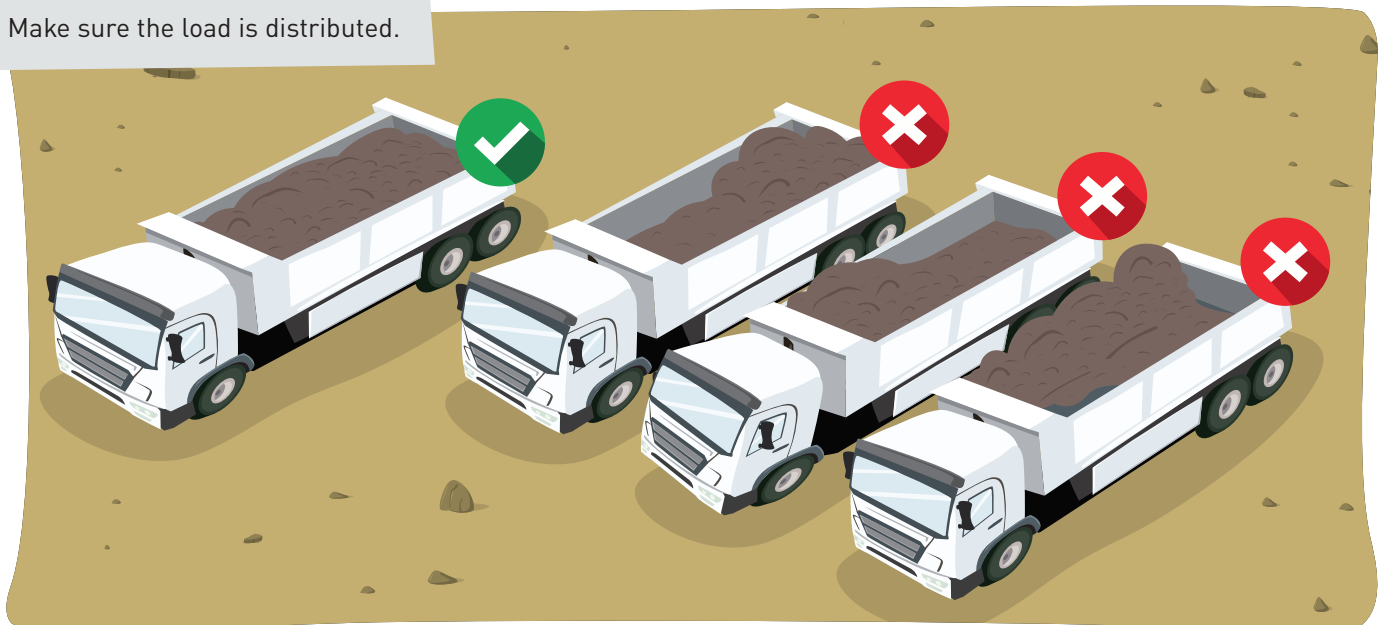


01 TIPPING TRAILER LOADING WITH AGGREGATES

Stay in your cabin with the seatbelt fastened, or outside in a non-traffic area. If you get out from the truck, you must wear the necessary additional PPE (dust mask and gloves).



Make sure the load is distributed.



Check that the truck is not overloaded.



Do not climb on or into the tipper.

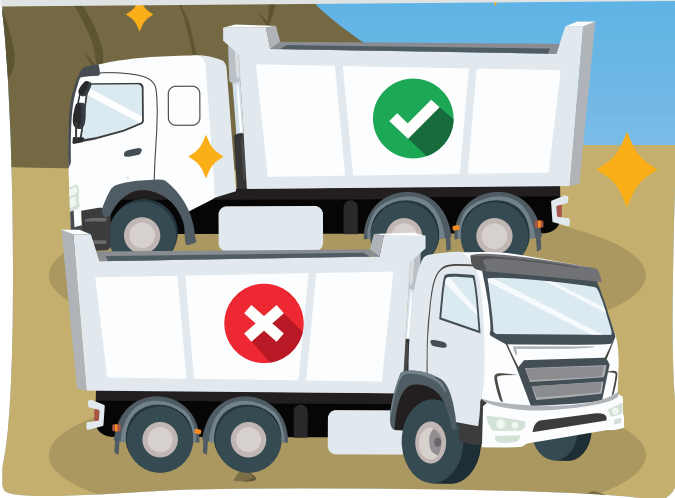


Cover the load immediately after loading with a device that can be operated from the cabin, or from the truck's platform.



02 TIPPING TRAILER UNLOADING WITH AGGREGATES

Make sure that the tipper and the truck are aligned.



Check the wind and air draft.



Ground stability...



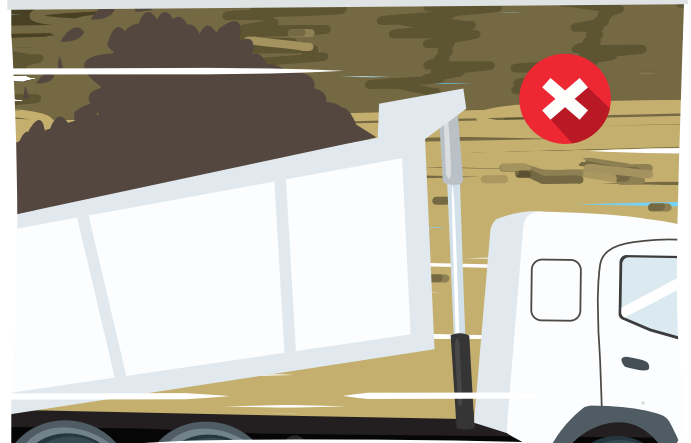
and respect the exclusion zone with pedestrians, vehicles,...



Stay in your cab with your seat belt fastened.



Remember to put the tipper back down before driving.



CONTROLS



Our teams carry out regular checks for everyone's safety. Please remain open to discussion and constructive feedback.



In case of infringement, the consequence may range from a simple reminder to temporary or permanent exclusion from our site.



Sales/Logistic/Purchasing - Contracts with customers / transport companies / providers

Qualifications of drivers	<input type="checkbox"/>
Trucks in conformance	<input type="checkbox"/>
Reporting accidents/incidents	<input type="checkbox"/>
Committment to train drivers to these rules	<input type="checkbox"/>

Engineering Team - Integrate safety specs for new constructions

Platforms for truck drivers under silos for powder tankers	<input type="checkbox"/>
For powder tankers or tipping trailer when it needs to be raised: <ul style="list-style-type: none"> • Air-draft • Exclusion zone • Flat, horizontal, hard area 	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
For tipping trailer, ensure stop wheel if downloading in a hopper	<input type="checkbox"/>
Avoid/limit truck reverse driving needs	<input type="checkbox"/>
Ensure separate pedestrian zones and pedestrian crossings at intersections	<input type="checkbox"/>

Site

Check qualifications	<input type="checkbox"/>
Check knowledge of the rules	<input type="checkbox"/>
Check PPE at the entrance	<input type="checkbox"/>
Determine and present the circulation plan	<input type="checkbox"/>
Implement signs to indicate directions	<input type="checkbox"/>
Separation of flow: Trucks - pedestrians	<input type="checkbox"/>
Build platforms for existing loading points for powder tankers	<input type="checkbox"/>
Maintain unloading areas clean	<input type="checkbox"/>
Perform regular safety dialogues with truck drivers	<input type="checkbox"/>
Feed-back to Sales-Logistic-Purchasing department	<input type="checkbox"/>

Truck Drivers

Training	<input type="checkbox"/>
Qualifications	<input type="checkbox"/>
Check the conformity of the truck	<input type="checkbox"/>
Respect the rules	<input type="checkbox"/>
Report accident or incident	<input type="checkbox"/>

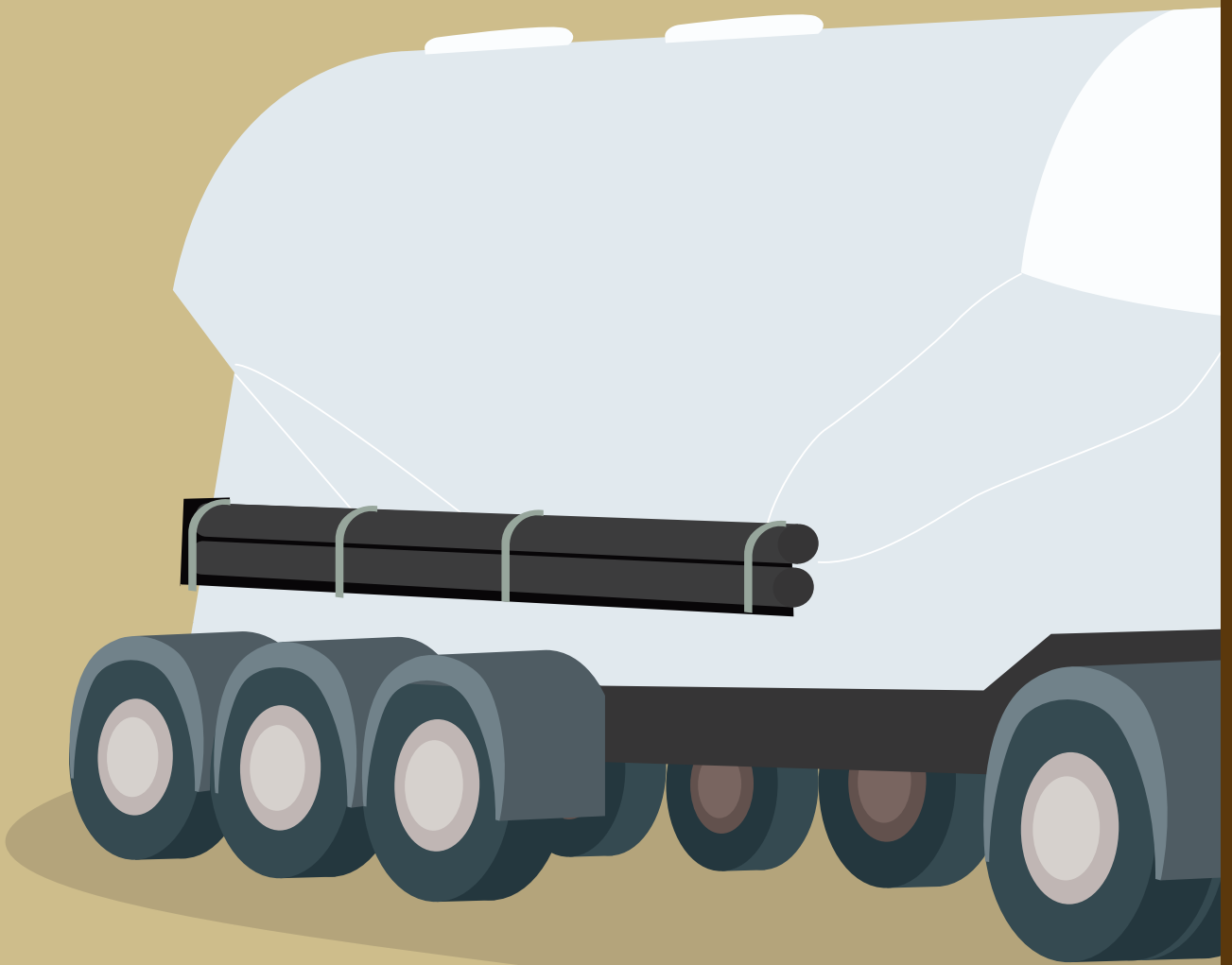


Thank you!

These rules are in place to protect you and those around you and to allow you to return home safely.

We thank you for respecting all these rules and to help us ensure they are respected by those around you.

STAY SAFE EDITION



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